# AIRONE OVER / UNDER INSTRUCTION MANUAL

# Sabatti

READ AND UNDERSTAND THIS BOOK
BEFORE USING YOUR NEW FIREARM

**EUROPEAN AMERICAN ARMORY**
P.O. Box 3498 Bright Station, Hlaleah FL 33013

IF YOU WON'T READ THIS OWNER MANUAL AND HEED THE WARNINGS AND INSTRUCTIONS.
**PLEASE DON'T BUY THE GUN**

# YOU NEED TO READ

### 10 LIFE SAVING WARNINGS:

1. Don't rely on your gun's safety. Treat every gun as if it were loaded and ready to fire.
2. Always point the muzzle of any firearm in a safe direction whether the gun is loaded or unloaded...
3. No hands over the muzzle. No way. No time. No how...
4. Only use shotgun ammunition manufactured to industry standards... do not use reload or nonstandard ammunition.
5. Never alter your shotgun or allow anyone not connected with or authorized to represent the manufacture to modify, change, or adjust any of the working parts or your gun...
6. Learn to clean your shotgun and to inspect it regularly... Any obstruction in the shotgun barrel is very dangerous. Small bits of cartridge or mud or snow or dirt or water or oil in the barrel before firing can cause great injury to shooter and observers as well as irreparable damage to the gun...
7. Wear ear protection and eye protection whenever you shoot your shotgun or are around others using firearms. YOU ONLY GET ONE SET OF EYES AND EARS...
8. Treat every gun as if it is loaded...
9. Use correct ammunition as referenced by markings on barrel of your shotgun... If you have any doubt about cartridge length or gauge or load, calla us or write us... we are able to answer your questions.
10. Your gun cannot think... You must be alert and thoughtful at all times to insure your safety and the safety of people and property near you... No drugs... No drinking... No horse play

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## GENERAL INFORMATION

The basic design of all over and under shotguns is similar... our gun is outstanding due to:
1. The careful selected materials used in many of our parts
2. The fit and finish of the metal to metal parts match as well as the wood to metal fit.

## EXTERNAL CONTROL PARTS

TOP LEVER - The top lever controls the locking of the breech of the barrels to the receiver. To open the gun, move the top lever to its extreme right hand position and ease down the barrels. The top lever will remain in the "open" position until the barrels are again closed and locked, when the barrels are closed the top lever automatically returns to the center position and the gun is ready to fire. Note: when closing the barrels do not retard the top leaver or impede it's movement to center position. It is not necessary that the top lever return to a completely centered position; in fact, it usually will not do so in a new gun. The breach fit on a new gun is very tight and will not close completely if sand or foreign matter acclimate. Thus, if the breach does not close completely activate safety, point gun in safe direction, and unload gun. Then examine the action and remove foreign matter.

BARREL SELECTOR - The barrel selector button is part of the automatic safety button located on the top tang directly behind the top opening lever. When the letter "S" is visible, as it is after cocking the gun, this indicates that the gun is in the safe mode).

When the switch is moved to the right side you have selected the lower barrel. With the switch moved to the left you have selected the upper barrel. The recoil from the first round will set up the other barrel for the next shot. Barrel selection can only be made with selector in safe position.

When the selector button is pushed forward to cover letter "S", the gun will be off safety and ready to shoot.

EXTRACTOR - Extractor partially extract all cases for easy removal by hand.

RECEIVER - The receivers of all Sabatti shotguns are machined from one block of forged steel and then they are heat treated to give them strength and durability.

BARRELS - The barrels are made of chrome molly steel with steel mono blocks. All barrels are proof tested to 50% more than normal chamber pressures to insure their safety. Markings on barrel reflect proof house markings.

STOCK AND FOREARM - The stock and forearm are a high gloss wood and do not require oiling as the metal parts do. Since these parts are wood we recommend that you treat them with care.

## DIRECTION FOR ASSEMBLY

Make sure that gun is unloaded and pointed in a safe direction at all times. There is no excuse for not being careful.

1. Remove barrel and forearm from their plastic covers and remove forearm from barrel. If forearm is attached to barrel, remove it by releasing forearm latch lever and sliding forearm off. Never force forearm on or off.
2. Remove stock and action from plastic cover and lubricate all contact points with light oil.

3. To attach barrels and forearm to receiver, hold the receiver at the pistol grip and tuck the butt section between your body and arm above waist. Hold barrel from underneath with the other hand and hook barrel trunnions over recesses with barrel pointed down at 45 degree angle to receiver.
4. With the top lever pushed to the right, pivot the barrels upward until they are locked into the receiver. This is a very tight fit. If binding is felt, stop and try again. Do not force!!!
5. To attach the forearm to the barrels, hold the gun by the barrels and rest stock on your leg. With forearm at 30 degree angle to barrel, slide the rear portion of forearm onto receiver. Fit lugs of forearm into receiver bottom. Gently pivot the forearm onto the barrel. Make sure the forearm latch is closed (laying flat against forearm). Never force the forearm onto the barrel, it will crack or be damaged if forced.

## SCREW IN CHOKES SYMBOLS / MARKINGS

The end of the chokes are marked with slashes to determine choke

/ - Full

// - Improved modified

/// - Modified

//// - Improved cylinder

CL - Cylinder

## DIRECTION FOR DISASSEMBLY

Make sure the gun is unloaded and pointed in a safe direction. Make sure the safety is on. There is no excuse for not being careful.

1. Remove forearm from barrel by releasing forearm latch and pivoting forearm away from barrel.
2. Remove the barrels from receiver by grasping the stock at the pistol grip and placing the stock between your arm and body with trigger guard down.
3. With one hand holding the barrels, push the top lever to the right until it locks into position. Gently let the barrels pivot downward till they are free of the receiver. You may reattach the forearm to the barrels for storage. Follow steps outlined in assembly but only lock forearm on barrel.
4. We strongly recommend that the top lever be moved back to the middle position. To accomplish this, push lever to right and depress the top lever release button located on the upper left corner of the breach face, near the top of the receiver. (See Fig. 2)
5. To store gun for long period of time we recommend that you use dummy rounds in chambers and release both triggers. Thus firing pin springs will be in neutral position and chambers will be protected from dust.

## TO FIRE YOUR SHOTGUN

1. Make sure the gun is pointed in a safe direction and that you are wearing ear and eye protection.

2. Engage safety.
3. Open gun using top lever (push to right) and inspect that barrels are free of blockage.
4. Make sure that firing pins are not protruding from breach face. If they are, stop procedure and return gun to manufacture.
5. Load correct cartridges into chambers and close gun.
6. Do not remove safety until you are ready to fire gun!!! Barrel selection can be made at this time by moving the barrel selector/safety to right (lower barrel) or to the left for upper barrel. Selector must be in safe position to make barrel selection.
7. Put safety back on after firing.
8. After firing one barrel it is not necessary to move selector switch to other barrel, simply release trigger to original position and pull trigger only when you are ready to fire second round.

*** Warning if you have a hang fire do not opem gun for 60 seconds***

## TO UNLOAD SHOTGUN

1. Make sure that gun is pointed in safe direction.
2. Engage safety if not already engaged.
3. Break open gun using top lever.
4. Remove empty cases by hand. Be careful the case may be hot.
5. Check barrel to see that there are no obstructions.
6. It is always a good idea to check spent cases for deformation. If you see something that is out of the normal, check your gun out thoroughly. If you have a question please feel to call us or write us.

## CLEANING

Periodically clean the bore with proper cleaning equipment and oil all metal surfaces with a good oil. Make sure that the mating surfaces of the receiver and of the barrel are clean and lightly oiled to ensure proper locking and prevent wear.

## WARNINGS

1. Make sure the ammo that you are using is the correct size and gauge. Chambers marked 3" magnum will also use 2 3/4" and 3" shells.
2. This gun was manufactured to preform properly with original parts as designed. It is your duty to make sure any part you buy is installed correctly and that neither replacement nor originals are altered or changed. Your gun is a complex tool with many parts that must relate correctly to the other parts. Putting a gun together wrong or with modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always let a qualified gunsmith work on your gun or at least check any work not preformed by a gunsmith. At EAA we think it is a small price to pay for firearms safety.
3. Do not disassemble your gun past the information listed in this manual!

FAILURE TO READ AND UNDERSTAND THESE WARNINGS MAY BE DETRIMENTAL TO YOU OR OTHERS!

**WARNINGS:**

READ THIS AND BE A SAFE SHOOTER.

Always keep the muzzle pointed in a safe direction.

Never point a gun at any person or thing you don't intend to shoot. Treat every gun as if it is loaded... all the time.

Get instruction from a competent firearm instructor before using any gun.

Never rely on a gun's "safety" to protect you from unsafe gun handling. A "safety" is only a mechanical device not a substitute for common sense.

Keep your finger OFF THE TRIGGER until you are actually aiming at the target ready to shoot. Don't alter or modify your gun, and have gun serviced regularly.

Be certain the gun is unloaded before cleaning.

Always empty gun before entering a house, car, truck, boat, RV, camp, or any building.

Never leave a loaded gun unattended.

Store guns and ammunition separately BEYOND THE REACH OF CHILDREN.

Don't "test the safety" by pulling the trigger when the safety is on.

Be sure of your target end backstop before you shoot. Ask yourself what your bullet will it if it misses the target.

Be sure the barrel is clear of obstruction before shooting.

Guns and alcohol or drugs don't mix. Don't take them before or during shooting activities.

Never pull a gun towards you by the muzzle. Don't climb a tree or cross a fence or ditch with a loaded gun.

Load and unload with the muzzle pointed in a safe direction.

If a gun fails to fire when trigger is pulled, keep it pointed at the target for at least 60 seconds. Sometimes slow primer ignition will cause a "hang fire" and the cartridge will go off after a short pause.

Never shoot at hard flat surfaces or water... bullet will ricochet.

When receiving a gun always open the action and check that it's unloaded.

Never put your hand over the muzzle of a gun.

Never leave a gun were it could fall and fire.

Always wear protective shooting glasses when shooting on the range or in field or forest.

Old or reloaded ammo may be dangerous. We recommend against using it.

Spectators should be 10 feet behind and away from the shooter while loading, firing and unloading.

Wear hearing protection when shooting, or at a shooting range, or near shooting activities.

Load the gun only when on the range preparing to fire, and unload it before leaving the range.

Don't try to change your gun's trigger pull, because alteration of trigger pull usually affect sear engagements and may cause accidental firing.

If you do drop your gun, unload it and check it for proper function before using it again.

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**WARNINGS:**

READ THIS AND BE A SAFE SHOOTER.

Always wear fluorescent orange vest, hat or jacket when in the woods or field.

Never let water, snow, mud or other materials enter barrel.

Firearms should be unloaded when not actually in use.

Many ammunition identifications sound similar. Make sure you do not use wrong size ammunitions in your gun.

Write to us concerning any item or circumstances which you don't understand and which might relate to your safety and the operation of any of our products.

**WARNING**

ANY BORE OBSTRUCTION, EVEN IF IT IS ONLY PARTLY BLOCKED, MAY CAUSE THE GUN TO BLOW UP IF IT IT FIRED, OR MAY CAUSE DAMAGE TO THE GUN SUCH AS A BULGED BARREL.
TO AVOID INJURY OR DEATH TO THE SHOOTER OR BYSTANDERS, CHECK THE BARREL BEFORE SHOOTING OR IF A SHOT DOES NOT SOUND NORMAL.

## LIFE TIME LIMITED WARRANTY

All EAA guns are warranted to the original retail customer for life from date of purchase against defects in material and workmanship. All parts and labor or replacement (at our option) are covered.
Transportation to and from our repair facilities and damage caused by failure to perform normal maintenance, sales outside the United States, damage due to use high velocity, high pressure, reloaded or other nonstandard ammunition, or any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this Limited Warranty.
Any implied warranties, including the implied warranties of merchantability and fitness for a particular purpose, are limited to one year from the date of original purchase. Consequential or incidental damages or expenses, or any other expenses are not covered by this warranty.
To obtain warranty performance send your product with proof retail purchase, freight prepaid, to:
EAA
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**HOME SAFETY IS PROBABLY YOUR BIGGEST CONCERN.**

Hoppe's Gun Guardian is a good inexpensive gun lock kit. It works on any firearm (rifle, pistol or shotgun) or airgun, yet instantly removable by an adult.
Hoppe's Gun Guardina kits are available in gun shops and sporting goods departments, or from Hoppe's, Airport Industrial Mall, Coatesville, PA 19320. We have tested them and we recommend them. After all, you have invested this much in your new gun. Now invest a little more in your children's safety.

## USED FIREARMS

If you got your EAA firearm as a used gun, BEFORE USING IT you should unload it and check all its functions to be sure it works correctly. Firearms are sometimes altered to work incorrectly, or parts may be removed, lost or replaced with incorrect parts. First, unload it and check it yourself and then:

1. Take it to a good gunsmith who knows about this model of EAA firearm, and have him a check it over, or.
2. Send it to EAA along with $ 30.00 and your name and address, and our gunsmith will inspect it and send it back to you with a report on its condition. This service is also available if you have an older EAA product, or if you think your EAA gun has been dropped, damaged or just needs to be checked.

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## YOUR OWNER'S MANUAL

This manual contains important warnings which must be understood BEFORE using this firearm.
When you lend, give or sell the firearm, be sure the manual goes with it. You can get a copy of this manual from EAA on request.